



RANSOHOFF



24" PRO-CLEAN DRUM WASHER

CASE STUDY

.50 CALIBER CASINGS

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PRO-CLEAN

THE CHALLENGE:

Contamination: Forming oils

Cleaning Expectations: Oil free

Drying Expectations: 100% Dry

Part Acceptance Method: Visual

Production: 6000 parts per hour

Loading / Unloading: Automatic via load conveyor/ Unload hopper

Preceding / Succeeding Ops: Forming/Assembly

Footprint Constraints: As small as possible

THE SOLUTION:

Equipment: 24" Pro-clean Dip Cup Drum Washer System

Sequence: Wash-rinse-acid wash-rinse-rinse-rust inhibit-rinse

Cleaning Mechansims: Scoop design drum washer with mixers

Drying Mechansim: Heated blow-off

Features: Chemical feed pumps, Tank mixers (3)

Actual Footprint: 183" x 79.25" remote control panel

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